

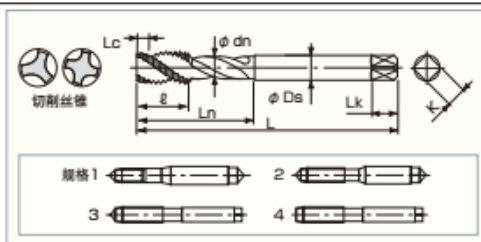
●适用于盲孔的螺纹加工的通用丝锥。
This is a general spiral tap for tapping blind holes.



LIST 6904

订货方式

TSP 编码



单位 (Unit) : mm

编码 Code No.	螺纹直径 Thread Size	切削深度(P) Lc (P)	等级 TAP Limit	全长 L	螺纹长度 ℓ	沟槽数 Flutes	柄直径 Ds	钻颈长 Ln	钻身直径 dn	规格 Type	库存 Stock
2M0.4	M2 × 0.4	2.5	GT3	40	8.0	3	3.0	15	2.0	1	●
2.3M0.4	M2.3 × 0.4	2.5	GT3	42	9.5	3	3.0	15	2.3	1	●
2.5M0.45	M2.5 × 0.45	2.5	GT3	44	9.5	3	3.0	16	2.5	1	●
2.6M0.45	M2.6 × 0.45	2.5	GT3	44	9.5	3	3.0	16	2.6	1	●
3M0.5	M3 × 0.5	2.5	GT6	46	5.0	3	4.0	18	2.3	2	●
3.5M0.6	M3.5 × 0.6	2.5	GT6	48	5.0	3	4.0	18	2.7	2	●
4M0.7	M4 × 0.7	2.5	GT6	52	7.0	3	5.0	20	3.1	2	●
5M0.8	M5 × 0.8	2.5	GT6	60	8.0	3	5.5	22	3.9	2	●
6M1	M6 × 1	2.5	GT6	62	10.0	3	6.0	25	4.7	2	●
6M0.75	M6 × 0.75	2.5	GT6	62	10.0	3	6.0	25	4.7	2	●
7M1	M7 × 1	2.5	GT6	65	10.0	3	6.2	26	5.7	4	●
8M1.25	M8 × 1.25	2.5	GT7	70	12.0	3	6.2	34	6.0	3	●
8M1	M8 × 1	2.5	GT7	70	12.0	3	6.2	34	6.0	3	●
10M1.5	M10 × 1.5	2.5	GT7	75	15.0	3	7.0	39	6.8	3	●
10M1.25	M10 × 1.25	2.5	GT7	75	15.0	3	7.0	39	6.8	3	●
10M1	M10 × 1	2.5	GT7	75	15.0	3	7.0	39	6.8	3	●
12M1.75	M12 × 1.75	2.5	GT8	82	17.0	3	8.5	43	8.3	3	●
12M1.5	M12 × 1.5	2.5	GT8	82	17.0	3	8.5	43	8.3	3	●
12M1.25	M12 × 1.25	2.5	GT8	82	17.0	3	8.5	43	8.3	3	●
14M2	M14 × 2	2.5	GT8	88	20.0	3	10.5	44	10.3	4	●
14M1.5	M14 × 1.5	2.5	GT8	88	20.0	3	10.5	44	10.3	4	●
16M2	M16 × 2	2.5	GT8	95	20.0	3	12.5	50	12.3	4	●
16M1.5	M16 × 1.5	2.5	GT8	95	20.0	3	12.5	50	12.3	4	●
18M2.5	M18 × 2.5	2.5	GT9	100	25.0	3	14.0	56	13.8	4	●
18M1.5	M18 × 1.5	2.5	GT8	100	25.0	3	14.0	56	13.8	4	●
20M2.5	M20 × 2.5	2.5	GT9	105	25.0	4	15.0	57	14.8	4	●
20M1.5	M20 × 1.5	2.5	GT8	105	25.0	4	15.0	57	14.8	4	●
22M2.5	M22 × 2.5	2.5	GT9	115	25.0	4	17.0	62	16.8	4	●
22M1.5	M22 × 1.5	2.5	GT8	115	25.0	4	17.0	62	16.8	4	●
24M3	M24 × 3	2.5	GT9	120	30.0	4	19.0	67	18.8	4	●
24M1.5	M24 × 1.5	2.5	GT8	120	30.0	4	19.0	67	18.8	4	●
27M3	M27 × 3	2.5	GT9	130	30.0	4	20.0	67	19.8	4	●
27M1.5	M27 × 1.5	2.5	GT8	130	30.0	4	20.0	67	19.8	4	●
30M3.5	M30 × 3.5	2.5	GT9	135	35.0	4	23.0	72	22.8	4	●
30M1.5	M30 × 1.5	2.5	GT8	135	35.0	4	23.0	72	22.8	4	●

●：标准库存品 Stocked items

·规格 1~3 为螺牙中心 Type 1~3 with External Centre

·钻柄四棱部分的尺寸 K、Lk 请参阅第 B-44 页 Refer to B-44 for the square portion size of shank

Non Coat

螺旋丝锥

螺尖丝锥
(枪式丝锥)

手动丝锥

挤压丝锥