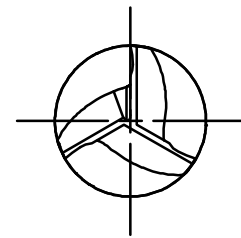
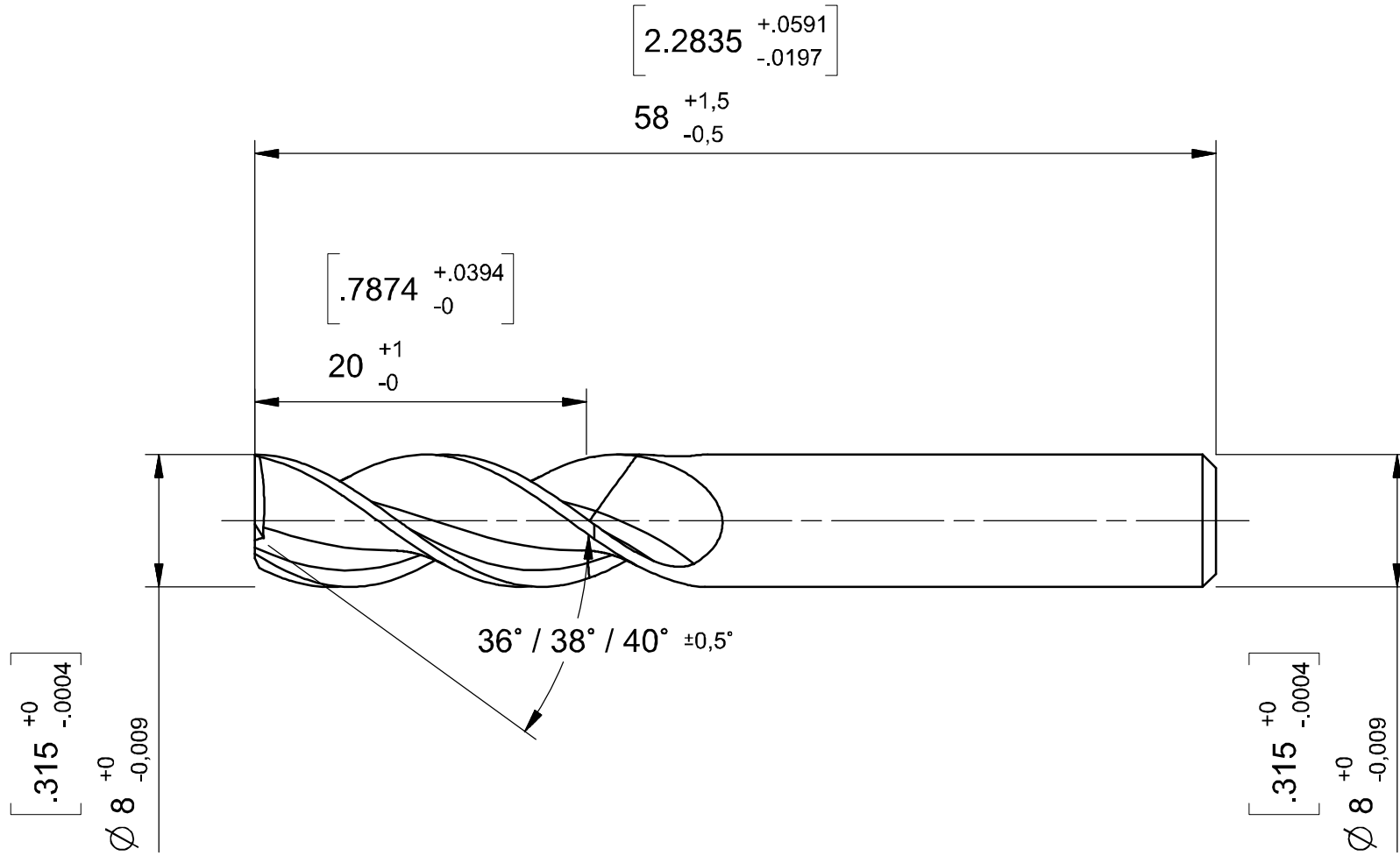


Weight: 30.7 g [0.068 lb]



NO. OF FLUTES = 3
UNEQUAL SPACING

ER NUMBER	ER DESCRIPTION

TOLERANCES UNLESS OTHERWISE SPECIFIED													
ISO 2768 mK													
MM	OVER TO	FOR LENGTH					FOR ROUNDINGS AND CHAMFERS			FOR ANGLES - LENGTH OF SHORT LEG			
		0.5	3	6	30	120	0.5	3	6	10	10	50	120
±	±	0.1	0.1	0.2	0.3	0.5	0.2	0.5	1.0	1°	30°	20°	10°
INCH	OVER TO	0.02	0.12	0.24	1.2	4.72	0.02	0.12	0.24	0.4	0.4	1.97	4.72
		±	±	0.004	0.004	0.008	0.012	0.020	0.008	0.020	0.040	1°	30°

BREAK ALL SHARP CORNERS ON STEEL 0.5 x 45°
CHAMFER FIRST THREAD ON TAPPED HOLES

SURFACE FINISH SYMBOLS PER ISO 1302			
SYM	\sqrt{NB}	$\sqrt{N7}$	$\sqrt{N6}$
μM	$\sqrt{Ra 3.2}$	$\sqrt{Ra 1.6}$	$\sqrt{Ra 0.8}$
μIN	$\sqrt{Ra 125}$	$\sqrt{Ra 63}$	$\sqrt{Ra 32}$
SYM	$\sqrt{N5}$	$\sqrt{N4}$	$\sqrt{N3}$
μM	$\sqrt{Ra 0.4}$	$\sqrt{Ra 0.2}$	$\sqrt{Ra 0.1}$
μIN	$\sqrt{Ra 16}$	$\sqrt{Ra 8}$	$\sqrt{Ra 4}$

MATERIAL	GRADE K600
FIRST ANGLE PROJECTION	[INCHES] MILLIMETERS

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7460264
HP ALUMINUM D1=8
D=8 AP=20

Drawn	LEVYU	2026-06-04	Scale
Checked			2.5:1
Approved			

Cust. Part#
Cust. Dwg.#
Quote No.
Order No.
Reference

Type	CONCEPT	Sheet	1 of 1
DRAWING NUMBER	63490479.000	VER.	00
		DWG SIZE	A3