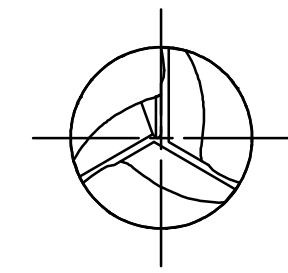
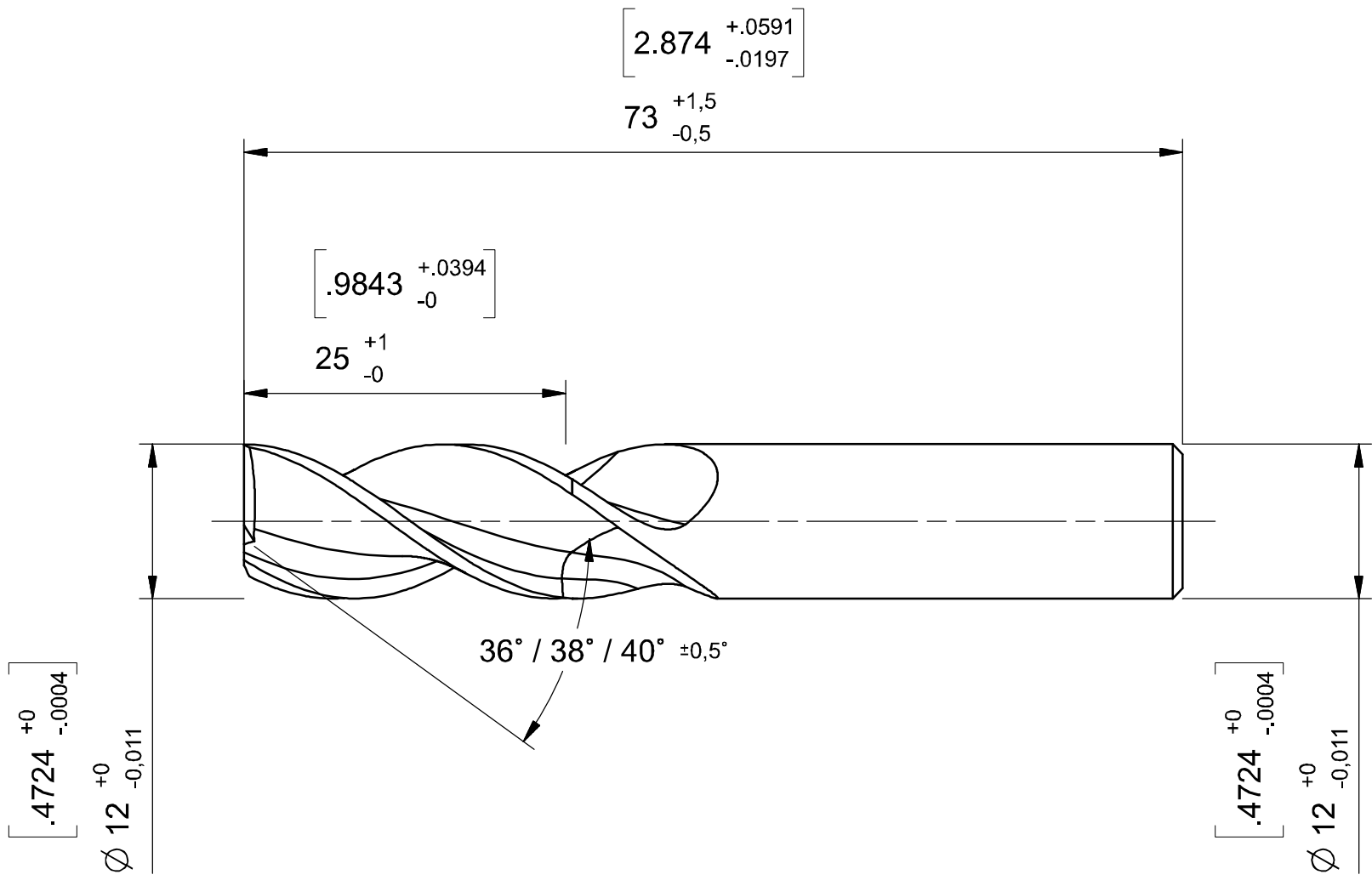


Weight: 86.4 g [0.19 lb]



NO. OF FLUTES = 3
UNEQUAL SPACING

ER NUMBER		ER DESCRIPTION	
CHG DESCRIPTIONS			

TOLERANCES UNLESS OTHERWISE SPECIFIED															
ISO 2768 mK															
		FOR LENGTH				FOR ROUNDINGS AND CHAMFERS			FOR ANGLES - LENGTH OF SHORT LEG						
MM	OVER TO	0.5	3	6	30	120	400	0.5	3	6	10	10	50	120	400
	±	0.1	0.1	0.2	0.3	0.5	0.5	0.2	0.5	1.0	1°	30°	20°	10°	
INCH	OVER TO	0.02	0.12	0.24	1.2	4.72	15.75	0.02	0.12	0.24	0.4	0.4	1.97	4.72	15.75
	±	0.004	0.004	0.008	0.012	0.020	0.008	0.020	0.040	0.040	1°	30°	20°	10°	

BREAK ALL SHARP CORNERS ON STEEL 0.5 x 45°
CHAMFER FIRST THREAD ON TAPPED HOLES

SURFACE FINISH SYMBOLS PER ISO 1302			
SYM	√NB	√N7	√N6
μM	√Ra 3.2	√Ra 1.6	√Ra 0.8
μIN	√Ra 125	√Ra 63	√Ra 32
SYM	√N5	√N4	√N3
μM	√Ra 0.4	√Ra 0.2	√Ra 0.1
μIN	√Ra 16	√Ra 8	√Ra 4

MATERIAL	GRADE K600
FIRST ANGLE PROJECTION	[INCHES] MILLIMETERS

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7460266
HP A LUMINUM D1=12
D=12 AP=25

Drawn	LEVYU	2026-06-04	Scale
Checked			2 : 1
Approved			

Cust. Part#
Cust. Dwg.#
Quote No.
Order No.
Reference

Type	CONCEPT	Sheet 1 of 1
DRAWING NUMBER	63490475.000	VER. 00
		DWG SIZE A3